DWG NO. DCRK024

DIA. SPEC. CONCENTRIC TO ℄ OF HSG. WITHIN .125 (3.2) T.I.R.

Ø 6.924 - 6.944
[175.9 - 176.4]

R 1.119 - 1.177
[28.4 - 29.9]

DISCHARGE-COPPER
WALL-.046-.052 (1.2-1.3)
I.D.-.315-.322 (8.0-8.2)X
.865-.885 (22.0-22.5)
Ⓤ

40°
50°

119°
(2)PLC'S 121°

R .823 - .857
[20.9 - 21.8]
(3) - PLC'S

Ø .750 - .760
[19.1 - 19.3]
(3) - HOLES

3.760 - 4.010
[95.5 - 101.9]

STOP READ WARNING LABEL

CURSOR

Ⓤ 4.992 - 5.122
[126.8 - 130.1]

29°
31°

10.349 - 10.493
[262.9 - 266.5]

9.987 - 10.181
[253.7 - 258.6]

MTG. SURFACE TO BE ⊥ TO ℄ OF COMP
WITHIN .040 (1.0) T.I.R.

Ø 5.072 MAX.
[128.8]

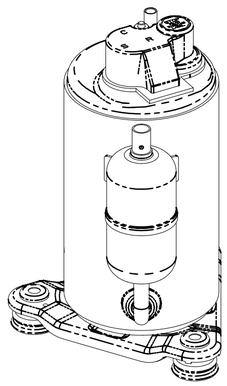
Ⓤ 1.510 - 1.540
[38.4 - 39.1]

SUCTION-COPPER
I.D. .379-.386 (9.6-9.8)
.430-.500 (10.9-12.2) DEEP
Ⓤ

2.230 - 2.270 O.D.
[56.6 - 57.7]

.616 - .701
[15.7 - 17.8]

8.460 - 8.674
[214.9 - 220.3]



Ⓤ

DIMENSIONING: INCHES (MILLIMETERS) OR INCHES (MILLIMETERS)

Q.A. SYMBOLS

RK

LT	LC	CHANGE	DATE
			DLC 09JUL01
U	4C	#237823-015 REW'D ACCUMULATOR BRACKET	
	4C	#237823-013 ADDED NEW ACCUMULATOR BRACKET	
	4C	#236387-005 REV'D ACCUMULATOR	
	4E	#237823-010 #237205-002 REW'D HOUSING ASM	
	6C	#237823-014 REV'D PROTECTIVE COVER	
	5C	ADDED DIM.	
	5B	WAS .437-.625 (11.1-15.9) DEEP	
	5E	REW'D PLUG SPEC.	
	5B	REW'D B.O.M.	
	6A	AND NOTE	
	--	2D UPDATED TO 3D V16	
	--	REW'D CHG'S	

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DIS.CODE	NAME				
	SALES COMPRESSOR				
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TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN				DWG NO. DCRK024	
MATERIAL					
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